

- 1) Push the wheels onto the axles. The back to back distance is 28mm for 32mm gauge and 40.5mm for 45mm gauge. Use a hammer to tap the axles into the wheels if necessary.
- 2) Push 2 axle boxes into one side of the chassis, insert the axles and then push the remaining 2 axle boxes in place.
- 3) Push the coupling pins into the top side of the chassis at either end.
- 4) Note that the 2 pieces of brown floor are different – look for the plank score lines on the sides. The piece with the score lines near the curved end is the front.
- 5) Glue the 2 floor pieces firmly in place with the side score lines visible. Make sure that the body ends are perpendicular to the floor.
- 6) Glue the front and rear seats in place on the supports on the body sides.
- 7) Glue the body to the chassis using the lugs as a guide.

